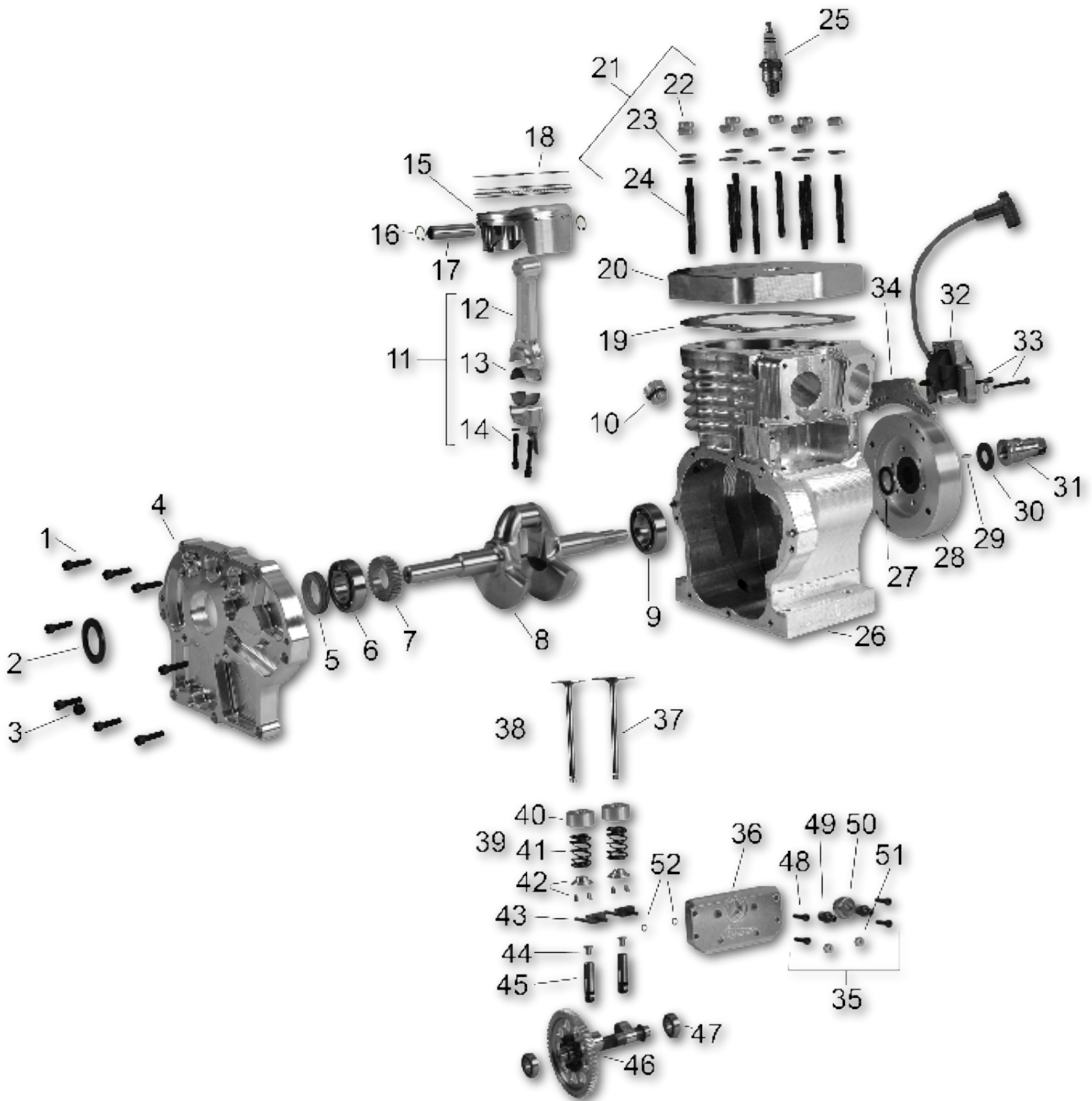


3-1/2" Upgrade Detailed Parts Guide



3-1/2" Upgrade Detailed Parts List

Index #	Part #		Description	Index #	Part #		Description
1	324	4051	Sidecover bolt (1/4-20 x 1 SHCS)	23	324	5101	Stainless Steel Flat Washer
2	486	495307s	PTO seal	24	324	1009	Head Stud (5/16-18 x 2-1/2 Spaced Stud)
3	324	2132	Sidecover Drain Plug (1/8" Pipe Plug)	25	358	W8ACR	Bosch Super+ Spark Plug
4	TNP	5500	Sidecover (includes bolt kit)	26	TNP	1010	Titan 3-1/2" Upgrade Block
5	555	005	.005" Crank shim	27	486	2998195	Fly Side Crank Seal
5	555	008	.008" Crank shim	28	555	3281	Adjustable 3HP Flywheel
5	555	012	.012" Crank shim	29	486	2226985	Aluminum Flywheel Key
5	555	020	.020" Crank shim	30	559	8902	Billet Starter Nut Washer
6	541	5223	Big OD Big ID Bearing	31	TNP	3020	Titan Starter Nut
7	TNP	3010	28 Tooth Crank Gear	32	654	9400	JR Hot Coil 3 HP
8	TNP	3004	Gen 2 Crankshaft	33	322	3045	Coil Bracket Bolt Kit
9	541	5224	Mag Side Trick Bearing	34	TNP	5400	Coil Bracket (Includes bolt kit)
10	555	90025	Short Billet Oil Plug	35	322	2520	Breather Bolt kit
11	TNP	2001	Connecting Rod Assembly 4.375" I" Journal .590" Pin	36	TNP	5600	Breather Plate w/ Hardware
12			Connecting Rod	37	TNP	3950	Intake Valve (1.875" 7mm)
13	685	6392	1" Rod Bearing	38	TNP	3953	Exhaust Valve (1.500" 7mm)
14	685	6383	Stroker Rod Bolts	39	TNP	3930-U	Titan Upgrade Valve Spring Kit
15	954	35389	Piston Kit (specify final bore when ordering)	40	TNP	3932	Titan Upgrade Valve Spring Bucket
16	952	C-CLIP5+	.590 C-Clips	41	588	6P-965-2	Valve Springs
17	952	5522	.590" Wrist Pin	42	TNP	3934 & 3935	Titan Upgrade Valve Spring Retainer and 7mm Beadlock Keepers
18	952	3544X5	3.544" Piston Rings	43	TNP	5615	Lifter Guide
19	TNP	5199	.015" Copper Head Gasket	44	TNP	3940	Lifter Lash Inserts
19	TNP	5200	.021" Copper Head Gasket	45	TNP	3900	Titan Roller Lifters
19	TNP	5201	.027" Copper Head Gasket	46	TNP	3502	Titan Upgrade Camshaft
19	TNP	5202	.032" Copper Head Gasket	47	541	5211	Camshaft Bearing
19	TNP	5203	.042" Copper Head Gasket	48	324	4023	Breather Bolt (10-32 x 3/4 SHCS)
19	TNP	5204	.060" Copper Head Gasket	49	324	2008	1/4" Hose Barb 1/8" NPTF
20	TNP	5205	Head	50	555	90025	Short Oil Plug
21	322	2510	Head Stud Kit (8 - 5/16-18 x 2-1/2 Stud)	51	324	7202	Lifter Guide Nut (10-32 Ny-lock)
22	324	8100	Head Nut (5/16-18 Nut)	52	TNP	5620	Lifter Guide O-ring